



Facilities List

CNC MILLING CENTERS (22)

	<u>X</u>	<u>Y</u>	<u>Z</u>	<u>Max RPM</u>
(1) Haas VF1, 4 Axis	20"	16"	20"	7,500
(1) Haas VF1, 4 Axis	20"	16"	20"	15,000
(3) Haas VF2, 4 Axis	30"	16"	20"	12,000
(1) Haas VF3 SS, 4 Axis w/ Quad Pallet	40"	20"	25"	12,000
(1) Haas VF3 SS, 4 Axis w/ pallet change system	40"	20"	25"	12,000
(1) Haas VF4, 4 Axis w/pallet change system	40"	20"	25"	7,500
(2) Haas VF3, 4 Axis w/pallet change system	40"	20"	25"	7,500
(1) Haas VF4, 4 Axis w/pallet change system	50"	20"	25"	7,500
(3) Haas VF5/40, 5 Axis	38"	26"	25"	10,000
(2) Haas VF2, 5 Axis w/robotic part tending	30"	16"	20"	12,000
(1) Haas UMC 750, 5 Axis	30"	20"	20"	12,000
(1) DMG DMU 65 Monoblock, 5 Axis	26"	26"	22"	18,000
(2) DMG DMU 60 EVO, 5 Axis	24"	20"	20"	18,000
(1) DMG DMU 40 EVO, 5 Axis	17"	17"	14"	20,000
(1) DMG DMF 260/7, 5 Axis	102"	27"	27"	18,000

CNC TURNING CENTERS (16)

	<u>X (d)</u>	<u>Z (l)</u>	<u>Max RPM</u>
(1) Doosan GT2100	15"	25"	4,500
(1) Doosan GT2600	18"	28"	3,500
(1) Doosan LYNX2200 LXA Turn / Mill w/ LNS Hydro Bar, Bar Feed	12"	21"	6,000
(1) Doosan LYNX2200 LXA Turn / Mill	12"	21"	6,000
(3) Daewoo Puma 300, 2 Axis	16"	35"	2,500
(1) Hitachi Seiki HS23 Hi Cell, 4 Axis Turning/Milling w/LNS Bar Feed	12"	20"	3,600
(1) Tugami Swiss Turn SS26, 3 Axis w/ Sub Spindle	1"	24"	5,000
(2) Haas SL20, 3 Axis Turning/Milling w/auto parts loader	10.3"	24"	3,500
(1) Mori Seiki NL 2500Y, 4 Axis	10.2"	31.3"	6,000
(1) Mori Seiki NL 2000Y, 3 Axis	10.2"	23.2"	5,000
(1) Mori Seiki NL 1500SY, 6 Axis w/bar feed and gantry load	10.2"	22.8"	6,000
(1) Mori Seiki NLX 2500SY, 6 Axis with gantry load	10.2"	31.3"	6,000
(1) Mori Seiki NL 2500Y, 4 Axis	10.2"	31"	4,000

ROBOTICS & ASSEMBLY

- (1) FANUC M20-iA Robot w/ automatic parts staging cell integrated into 5-Axis Machining Cell
- (1) Despatch VRD2-19-1 Tempering & Assembly Oven

CAD/CAM SYSTEMS

- CATIA V5R26 (CAD Software, 1 Seat)
- SolidWorks 2018 (CAD Software, 3 Seats)
- GeoMagic Design 2015.1.1 (CAD Software, 2 Seats)
- Gibbs 12.0.24 (CAM Software, 2 Seats)
- Open Mind 2018.1 SP1 (CAM Software, 2 Seats)
- PC-DMIS 2018 CAD++ (Inspection Software, 10 Seats)
- Discus 9.2 (Inspection Software)

QUALITY SYSTEMS

- ISO9001:2015 & AS9100 REV. D Certified
- MBD/DPD Approved



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Facilities List

INSPECTION EQUIPMENT

- (1) Brown & Sharpe Global Classic 7.7.5 Shop Floor CMM, 28" x 28" x 20" w/PC-DMIS CAD
- (1) Brown & Sharpe ONE 7.10.7 Shop Floor CMM, 28" x 40" x 28" w/PC-DMIS CAD
- (1) Hexagon ONE 7.10.7 Shop Floor CMM, 28" x 40" x 28" w/PC-DMIS CAD
- (1) Hexagon ONE 7.10.7 Global Classic Lab CMM, 28" x 40" x 28" w/PC-DMIS CAD
- (1) Hexagon 12.15.10 Global S Green CMM, 47" x 59" x 40" w/PC-DMIS CAD
- (1) Wilson Rockwell 574 Hardness Testing Machine
- (1) Deltronics Optical Comparator DH-15/MPC5
- (1) Mitutoyo Optical Comparator PH-A14